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>Title

SALT OF DICLOFENAC WITH A CYCLIC ORGANIC BASE, AND PHARMACEUTICAL COMPOSITIONS WHICH CONTAIN IT

A SUCCESSION OF DESCRIPTIONS WHICH CONTAIN IT  
A Description of The Technical Field  
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This invention relates to the salt of diclofenac with a cyclic organic base and to pharmaceutical compositions which contain it.

5 **P** More particularly, the invention relates to the salt of diclofenac with a cyclic organic base in the various pharmaceutical forms, and preferably in granular form for use in extemporaneous solutions for oral administration.

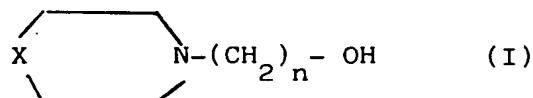
P Diclofenac (2-[2,6-dichlorophenyl]-amino-7-benzeneacetic acid) is an anti-  
10 inflammatory medicament which has been known for a considerable time and  
which together with numerous other compounds falls under the general for-  
mula of USA patent 3,558,690.

1 One of the characteristics of these compounds is that they cyclize in an  
acid environment to give the corresponding indolinones. In order to obtain  
2 stabilisation of the open form, they are salified with non-toxic organic  
or inorganic bases as described for example in the aforesaid patent.  
3 However, in this patent no information is given regarding the solubility  
of said salts in water, and notwithstanding the fact that several years  
4 have passed since the teachings of the said patent were made available,

20 no aqueous pharmaceutical composition of diclofenac has been marketed.

We have now found that it is possible to obtain a highly watersoluble diclofenac salt by salifying diclofenac with a cyclic organic base having the general formula (I)

25° ~~10020X~~



5 in which X is a group of the formula  $(CH_2)_m$ , in which m is 0 or 1 or 2,

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or X is oxygen or S or NR, in which R is an alkyl group  $C_1-C_4$ , and n is 2 or 3. This is very surprising in the light of the fact that USA patent 3,558,690 comprises salts of diclofenac with bases such as 2-amino-ethanol and pyrrolidine which are very close to the bases of the formula (I) from a structural viewpoint, whereas these salts are practically insoluble in water.

¶ In contrast to the tablet form currently used for oral administration one particular unforeseeable advantage of the salt of diclofenac with a base of formula (I) is that when prepared in granular form and stored in water-impermeable sachets, it enables extemporaneous aqueous solutions to be prepared which while totally maintaining their activity level do not give rise to gastrolesion.

The enormous advantage of such a behaviour which obviates any risk to the patient ingesting the medicament is an obvious considerable merit in terms of its pharmaceutical application.

The salt of diclofenac with a base of formula (I) therefore constitutes a subject of the present invention, a further subject of the invention being pharmaceutical compositions containing a therapeutically useful dosage of said salt.

The process for preparing this salt is extremely simple from an industrial viewpoint, it being characterised by dissolving diclofenac in a suitable organic solvent, adding a base of formula (I), reacting said compounds together at ambient temperature, removing the solvent and crystallising the product obtained.

*a* <sup>25</sup> *Detailed Description of the Preferred Embodiments*

¶ Suitable organic solvents for dissolving diclofenac are acetone, ethanol and chloroform. The base is used in equimolar quantity or in slight excess with respect to the diclofenac. The reaction is conducted at ambient temperature under agitation for a time of between 0.5 and 3 hours. The solvent is removed by distillation under vacuum at a temperature of between 35 and 45°C. The salt is crystallised by treating the distillation residue with hexane or petroleum ether under energetic agitation.

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The unrefined salt obtained is redissolved in acetone and recrystallised from hexane or petroleum ether.

*422/5* The solubility characteristics of the salt of diclofenac with hydroxyethylpyrrolidine (ID) and with hydroxyethylpyridine (IP) compared with the salts of diclofenac with sodium (SD), with pyrrolidine (PD) and with 5 2-aminoethanol (AD) are given in the following table.

Compound	Solubility (% w/v)	Solution pH	Commencement of precipitation
ID	> 50	7.5	24 h
IP	> 20	..	
10 SD	1.36	7.6	
PD	practically insoluble		
AD	practically insoluble		

*3n* P The salt of diclofenac with a base of formula (I) also has high shelf life. The pharmaceutical compositions according to the present invention contain a therapeutically active quantity of the salt of diclofenac with a base of formula (I) together with pharmaceutically acceptable liquid or solid excipients of organic or inorganic type, and can be administered orally. Preferably, said compositions contain an active ingredient quantity corresponding to 10-200 mg of diclofenac per unit dosage.

*20* P Examples of preferred pharmaceutical forms are granular forms packaged in sachets of water-impermeable material, and are dissolved in a little water to form solutions for oral administration.

*3n* P In addition to the excipients, said compositions can contain preservatives, stabilisers, wetting agents, emulsifiers, osmotic pressure regulating salts, buffers, dyestuffs, sweeteners and flavourings. They are prepared by known methods and can contain other therapeutic agents.

DEP The following examples are described by way of non-limiting illustration of the present invention.

CL EXAMPLE 1

3CL Preparation of the salt of diclofenac with hydroxyethylpyrrolidine

P 14.75 g (49.8 mmoles) of 2-[2,6-dichlorophenyl]-amino-<sup>yL</sup><sub>7</sub>benzeneacetic acid (diclofenac) were dissolved in acetone (50 ml), and 5.75 g (49.9

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mmoles) of freshly distilled hydroxyethylpyrrolidine were added to the solution obtained.

1 P After keeping the solution under agitation for one hour at ambient temperature, the solvent was removed under vacuum at 40°C.

2 P The oily residue was treated with hexane (100 ml) and the obtained mixture kept under energetic agitation until the oil was transformed into a crystalline solid, which was separated by filtration and dried. 17 g of product were obtained having an M.P. of 57-58°C (yield 83% of theoretical).

3 P The unrefined product obtained in this manner was dissolved in acetone (50 ml), decolorised with animal charcoal and filtered. The solution was evaporated under vacuum, and the residue treated with hexane as described heretofore. The salt of diclofenac with hydroxyethylpyrrolidine was obtained in its pure state, with an M.P. of 97.5-100°C.

4 CL EXAMPLE 2

5 CL Preparation of the salt of Diclofenac with 1-(2-hydroxyethyl)-piperidine

6 P A solution of 8.9 g of 2-[<sup>8</sup>(2,6-dichloro-phenyl)-amino]-phenylacetic acid in 220 ml of ethyl acetate is treated with a solution of 3.88 g of 1-(2-hydroxyethyl)-piperidine in 20 ml ethyl acetate while stirring.

7 P After 30 minutes the clear solution is concentrated under reduced pressure to a volume of 100 ml and diluted with 100 ml diethyl ether. The crystalline 1-(2-hydroxyethyl)-piperidine salt of 2-[<sup>8</sup>(2,6-dichlorophenyl)-amino]-phenylacetic acid precipitates and is filtered off. M.P. 109-111°; solubility in water: 20% w/v.

8 CL EXAMPLE 3

9 CL Preparation of a granulate containing the salt of diclofenac with hydroxyethylpyrrolidine

10 P A granulate was prepared having the following composition:

	Salt of diclofenac with hydroxyethylpyrrolidine	70 mg
30	Sorbitol	1798 mg
	Aspartame	50 mg
	Polyethyleneglycol 6000	150 mg
	E 124	1 mg
	E 110 HC	1 mg

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S

8<sup>h</sup> Flavouring

130 mg

P 70 g of the salt of diclofenac with hydroxyethylpyrrolidine, 1.798 Kg of sorbitol and 50 g of aspartame were mixed together in a steel cube mixer for 20 minutes.

5 P 150 g of polyethyleneglycol 6000, 1 g of E 124 and 1 g of E 110 HC were dissolved in 250 ml of boiling water under agitation.

8<sup>h</sup> P The solid mixture and solution prepared in this manner were mixed together in a fluidised bed granulator using 100 ml of mixing water. The granulate obtained in this manner was sieved through an oscillating screen with a mesh size of 1 mm.

10 P 130 g of flavouring was sieved separately with the same screen, and was mixed with the said granulate in a cube mixer for 20 minutes.

15 P The granulate obtained in this manner was dispensed into sachets of water-impermeable material, dispensing 2,2 g of granulate into each sachet.

P At the moment of use, the contents of each sachet were easily dissolved in a little water to form a drinkable solution which in terms of acid contains 50 mg of diclofenac.

an We claim:

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